

8 **Transdermal Drug Delivery Enhancement by Compounds of**  
9 **Natural Origin**

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20 **Abstract:** The transdermal route of administration offers an alternative pathway for  
21 systemic drug delivery with numerous advantages over conventional routes of  
22 administration. Regrettably, the stratum corneum forms a formidable barrier that hinders  
23 the percutaneous penetration of most drugs even though it is an important protection  
24 mechanism of the organism against entrance of possible dangerous exogenous molecules.  
25 Different types of penetration enhancers have shown potential to reversibly overcome this  
26 barrier to provide effective delivery of drugs across the skin. Although certain chemical  
27 and physical skin penetration enhancers are already employed by the pharmaceutical  
28 industry in commercially available transdermal products, some skin penetration enhancers  
29 are associated with irritating and toxic effects. This emphasizes the need for the discovery  
30 of new, safe and effective skin penetration enhancers. Penetration enhancers from natural  
31 origin have become popular as they offer several benefits over their synthetic counterparts  
32 such as sustainable mass production from a renewable resource and lower cost depending  
33 on the type of extraction used. The aim of this article is to give a comprehensive summary  
34 of the results from scientific research conducted on skin penetration enhancers of natural  
35 origin. The discussions on these natural penetration enhancers have been organized into the  
36 following chemical classes: essential oils, terpenes, fatty acids and polysaccharides.

37 **Keywords:** natural, penetration enhancer, essential oil, terpene, polysaccharide

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## 1 1 Introduction

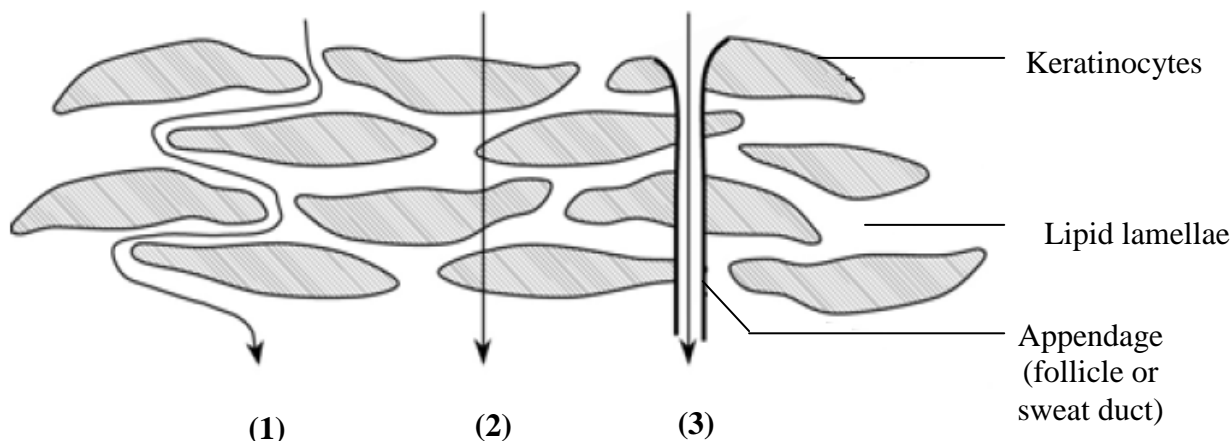
2 The skin, as the largest organ of the body, serves as a protective layer of the underlying tissues such  
3 as muscles, ligaments and internal organs, shielding it from exogenous molecules as well as from  
4 mechanical and radiation-induced injuries. The skin also plays a role in immunology and metabolism,  
5 regulates body temperature, serves as an excretory organ through sebaceous and sweat glands and  
6 contains sensory nerve endings for the perception of touch, temperature, pain and pressure. The skin  
7 varies in color, thickness and presence of nails, hairs and glands between the different regions of the  
8 body, although all types of skin have the same basic structure [1, 2].

9 The external surface of the skin is called the epidermis and consists of keratinized squamous  
10 epithelium. The next layer is the highly vascular dermis that nourishes and supports the epidermis and  
11 consists of a thick layer of dense, fibroelastic connective tissue which contains many sensory  
12 receptors. Underlying the dermis is the subcutaneous layer (or hypodermis) comprising of variable  
13 amounts of adipose tissue [2]. The skin has been investigated as a route to deliver drugs topically,  
14 regionally or systemically, but unfortunately dermal and transdermal drug delivery is often limited by  
15 poor drug permeability [3]. This low permeability can be mainly attributed to the most outer layer of  
16 the skin, called the stratum corneum, which serves as a rate-limiting lipophilic barrier against the  
17 uptake of chemical and biological toxins and the loss of water [4-6].

18 The stratum corneum is 15-20  $\mu\text{m}$  thick [7] and is composed of 15-20 layers of flattened, densely  
19 packed, metabolically inactive cells, which are followed by several histologically distinguishable  
20 layers of closely packed cells. Furthermore, the epidermal cell membranes are so tightly joined that  
21 there is hardly any intercellular space through which polar non-electrolyte molecules and ions can  
22 diffuse [8]. The proteins and lipids of the stratum corneum form a complex interlocking structure,  
23 resembling bricks and lipid mortar [4]. The major lipids found in the stratum corneum include  
24 cholesterol and fatty acids [9]. Ceramides, in particular ceramide 2 and ceramide 5, play an important  
25 role in the stratum corneum's overall lipid matrix organization and skin barrier function [10]. The  
26 ceramides are tightly packed in lipid layers due to the strong hydrogen bonding between opposing  
27 amide headgroups. This indicates a transverse organization in addition to the lateral orthorhombic  
28 chain organization of ceramide molecules. This hydrogen bonding is responsible for the strength,  
29 integrity and barrier properties of the lipid layers in the stratum corneum [11].

30 The different routes by which a molecule can cross the stratum corneum include the transcellular,  
31 intercellular and appendageal (i.e. through the eccrine/sweat glands or hair follicles) routes (Figure 1).  
32 The latter route is, however, considered to be insignificant partially due to the appendages occupying  
33 only a relatively low surface area [7].  
34

**Figure 1.** Drug permeation routes across the skin: (1) intercellular diffusion through lipid lamellae; (2) transcellular diffusion through the keratinocytes and lipid lamellae; and (3) diffusion through appendages such as the hair follicles and sweat glands (with permission from [12]).



Transdermal drug delivery offers the following advantages over oral administration: (1) peak and valley levels in the serum are avoided, (2) first-pass metabolism is avoided and the skin metabolism is relatively low, (3) less frequent dosing regimens is needed due to the maintenance and longer sustainability of zero-order drug delivery and (4) less inter-subject variability occurs [13]. Other advantages listed include aspects such as the accessibility of the skin; a relatively large surface area for absorption and the fact that it is non-invasive make it more patient compliant [14].

The drawback of the transdermal route of drug administration is the barrier presented by the stratum corneum that hampers drug permeation. This layer is very selective with respect to the type of molecule that it allows to be transported through the skin; therefore, only molecules with specific physico-chemical properties can cross the skin sufficiently [14]. This causes the range of potential drugs that can be administered transdermally to be very small, which highlights the need for incorporation of penetration enhancers into formulations that could assist in the effective delivery of a larger variety of drugs [5]. Both chemical and/or physical approaches can be used to enhance the penetration of drug molecules across the skin [15].

The properties of an ideal skin penetration enhancer include the following: (1) it should be odorless and colorless; (2) it should be specific in its mode of action; (3) it should be pharmacologically inert; (4) it should be compatible with drugs and other excipients; (5) it should be chemically and physically stable; (6) it should be non-allergenic, non-irritant and non-toxic; (7) its action should be reversible and (8) it should give a rapid effect for a predictable duration of time [16,17].

The site of action of the chemical skin penetration enhancers is located in the stratum corneum [18]. Chemical enhancers can be divided into two broad categories: those that change partitioning into the stratum corneum and those that influence diffusion across the stratum corneum [19]. Examples of chemical penetration enhancers include sulfoxides (dimethylsulfoxide or DMSO), alcohols (ethanol), polyols (propylene glycol), alkanes, fatty acids (oleic acid), esters, amines and amides (urea, dimethylacetamide, dimethylformamide, pyrrolidones), terpenes, cyclodextrins, surfactants (non-ionic, cationic, anionic) and Azone<sup>®</sup> [18, 20].

1 It was proposed that skin penetration enhancers may act by one or more of three potential  
 2 mechanisms according to the lipid-protein-partitioning theory. Firstly, penetration enhancers can alter  
 3 the intercellular lipid structure between the corneocytes to increase diffusivity. Secondly, they can  
 4 modify intracellular protein domains within the horny layer. Thirdly, they may increase the  
 5 partitioning of the drug into the skin tissue [21].

6 The aim of this review article is to summarize and critically analyze scientific literature on  
 7 penetration enhancers of natural origin with reference to their proposed mechanisms of action,  
 8 effectiveness to deliver drugs across the skin and their shortcomings. The categories of natural skin  
 9 penetration enhancers that are discussed include essential oils, isolated terpenes (from essential oils),  
 10 fixed oils (or fatty acids) and complex polysaccharides.

## 11 2 Essential oils

12 Essential oils are volatile, odoriferous substances found in the flowers, fruit, leaves and roots of  
 13 certain plants. The extraction of these odoriferous compounds from plants has been an important  
 14 occupation for over two thousand years [22]. The differences between volatile oils (or essential oils)  
 15 and fixed oils (or fatty acids) are listed in Table 1.

16 **Table 1.** Differences between essential and fixed oils [23].

<b>Essential oils</b>	<b>Fixed oils/Fatty acids</b>
Distilled from different plant parts	Pressed from seeds
Very important to the plant's life processes, although not involved in seed germination and early growth	Not so important for the plant's life processes, although it is needed for seeds to germinate and sprout
Tiny molecules built from rings and short chains	Large molecules with larger molecular sizes as they are built from long carbohydrate chains
Volatile and aromatic	Nonvolatile and nonaromatic
Circulate all through the plants and can diffuse through tissues, cell walls and membranes	Do not circulate in plants, diffuse through tissues or cell walls and membranes.
Non-greasy to the touch	Greasy to the touch
Does not rot or go stale	Can rot and go stale
Can be anti-septic, anti-parasitic, anti-viral, anti-fungal and anti-bacterial	No anti-septic, anti-parasitic, anti-viral, anti-fungal and anti-bacterial functions

17 Essential oils are complex mixtures of many diverse and unique chemical compounds [24].  
 18 According to numerous reports [22, 25, 26] essential oils consist of compounds which can generally be  
 19 classified as:  
 20

- 21 - nitrogen- and sulphur-containing compounds (e.g. allyl isothiocyanate found in mustard oil),

- 1 - aromatic compounds, which are benzene derivatives (e.g. eugenol which is the main constituent  
2 of clove oil),  
3 - terpenes (e.g. 1,8-cineole in eucalyptus oil) and terpenoids, and  
4 - miscellaneous compounds (includes long-chain unbranched substances).

5  
6 The skin penetration enhancing effect of several individual terpenes (discussed in Section 3 below)  
7 isolated from essential oils has been thoroughly investigated, while less data pertaining to their  
8 combinations either artificial or in natural form as essential oils exist [27].

### 9 2.1 *Niaouli oil*

10 Niaouli oil is extracted through steam distillation from the leaves and twigs of *Melaleuca*  
11 *quinquenervia*, which is part of the Myrtaceae (Myrtle) family [23, 24]. This oil is used for treating  
12 respiratory/sinus and urinary tract infections, allergies and hypertension [24]. Its key constituents is 55-  
13 70% 1,8-cineole (oxide) and limonene (monoterpene), 7-15%  $\alpha$ -pinene (monoterpene), 2-6%  $\beta$ -pinene  
14 (monoterpene) and 2-6% viridiflorol (sesquiterpene) [23, 24].

15 *In vitro* studies were performed using hairless mouse skin to determine the penetration enhancement  
16 effect of different essential oils at a 10% (w/w) concentration in propylene glycol on estradiol as model  
17 drug. Niaouli essential oil proved to be more effective than cajuput-, cardamom-, melissa-, myrtle- and  
18 orange essential oils for enhancing the transdermal penetration of estradiol. Thereafter, the four main  
19 terpene components of niaouli oil were investigated namely 1,8-cineole,  $\alpha$ -pinene,  $\alpha$ -terpineol and *d*-  
20 limonene individually at a 10% (w/w) concentration in propylene glycol and as two mixtures with the  
21 following compositions: mixture 1 contained 62% 1,8-cineole, 20%  $\alpha$ -pinene, 10%  $\alpha$ -terpineol, 7.4%  
22 *d*-limonene and mixture 2 contained 69.2% 1,8-cineole, 22.5%  $\alpha$ -pinene, and 8.3% *d*-limonene.  
23 Between the individual terpenes, 1,8-cineole was the best skin permeation promoter for estradiol. Both  
24 mixtures of the terpenes showed a similar lag time as that obtained by niaouli essential oil and a  
25 relatively high permeation enhancement effect, although significantly lower than that obtained for the  
26 whole niaouli essential oil. These results therefore showed that undefined phytoconstituents present at  
27 low concentrations in the whole niaouli essential oil may considerably increase its penetration  
28 enhancing activity [27].

29 It was further demonstrated that the same essential oil (such as niaouli oil) from different plant  
30 sources do not necessarily yield similar skin penetration enhancement results. Niaouli oils (10%  
31 (w/w)) from four different sources increased the transdermal flux of estradiol through hairless mouse  
32 skin from 41.50- to 84.63-fold compared to the control group which consisted of vehicle containing  
33 propylene glycol and estradiol. The permeation values of estradiol for three of the niaouli oils tested  
34 did not differ significantly, although these three proved to be significantly superior in terms of  
35 transdermal penetration enhancement to the other niaouli oil tested [28]. These results emphasize the  
36 fact that biological effects of plant materials can vary from one source to another due to reasons such  
37 as differences in chemical composition of plants. It is therefore essential to chemically characterize  
38 plant materials that are tested for biological effects.

### 39 2.2 *Eucalyptus oil*

1 Eucalyptus oil can be obtained from numerous species of the Myrtaceae family, which includes  
 2 *Eucalyptus citriodora*, *Eucalyptus dives*, *Eucalyptus globules*, *Eucalyptus polybractea* and *Eucalyptus*  
 3 *radiata*. The oil is extracted by steam distillation from the leaves. Generally, the key phytochemical  
 4 constituents between the different species vary as can be seen in Table 2 [24].

5 **Table 2.** Key constituents of Eucalyptus essential oils from different natural sources [23, 24]

Source of eucalyptus essential oil	Key constituents
<i>Eucalyptus citriodora</i>	Citronellal (75-85%) Neo-isopulegol and isopulegol (0-10%)
<i>Eucalyptus dives</i>	$\alpha$ - and $\beta$ -Phellandrene (23-30%) Piperitone (35-45%) <i>p</i> -Cymene (6-10%) $\alpha$ -Thujene (2-6%) Terpinene-4-ol (3-6%)
<i>Eucalyptus globules</i>	1,8-Cineole (58-80%) $\alpha$ -Pinene (10-22%) Limonene (1-8%) <i>p</i> -Cymene (1-5%) <i>trans</i> -Pinocarveol (1-5%) Aromadendrene (1-5%) Globulol (0.5-1.5%)
<i>Eucalyptus polybractea</i>	1,8-Cineole (60-80%) <i>l</i> -Limonene (1-5%) <i>p</i> -Cymene (1-2%) $\alpha$ -Pinene (1-2%)
<i>Eucalyptus radiata</i>	Eucalyptol (60-75%) $\alpha$ -Terpineol (5-10%) <i>l</i> -Limonene (4-8%) $\alpha$ -Pinene (8-12%)

6  
 7 The model drug, 5-fluorouracil, was used to investigate the penetration enhancing activities of  
 8 eucalyptus, chenopodium, ylang ylang and anise essential oils through excised human skin. Eucalyptus  
 9 and chenopodium oils were the most effective drug permeation enhancers that exhibited almost a 30-  
 10 fold increase in drug permeability coefficient followed by ylang ylang with an approximately 8-fold  
 11 increase and anise oil proved to be the least effective permeation enhancer of the essential oils  
 12 investigated in this study [29]. Further studies conducted showed that ylang ylang and anise essential  
 13 oils had mild accelerating effects on drug flux across skin [30]. Furthermore, eucalyptus and  
 14 chenopodium whole oils proved to be less effective as skin penetration enhancers than certain isolated  
 15 terpenes from these oils. This could be attributed to the fact that the active constituents in the oils are  
 16 not at maximum thermodynamic activity [30]. In addition, other phytoconstituents in the whole

1 essential oil may reduce the skin penetration effect of these terpenes by means of different physical  
2 and chemical mechanisms.

3 Another penetration study on full-thickness human skin showed that eucalyptus oil enhanced the  
4 penetration of chlorhexidine (2% (w/v)) into the dermis and lower layers of the epidermis. When  
5 chlorhexidine was combined with 70% (v/v) isopropyl alcohol and 10% (v/v) eucalyptus oil, the skin  
6 penetration of the drug was significantly enhanced 2 min after application compared to a solution of  
7 chlorhexidine/isopropyl alcohol alone [31].

### 8 2.3 *Alpinia oxyphylla* oil

9 *Alpinia oxyphylla* is a member of the ginger (Zingiberaceae) family and is used in oriental herbal  
10 medicine [32]. Essential oils from *A. oxyphylla* were extracted and subsequently divided into a lower-  
11 polarity fraction and a higher-polarity fraction [3]. The lower-polarity fraction contained eight  
12 sesquiterpenes (including estragol, copaene, 1H-cycloprop[e]azulene, himachal-2,8-diene, azulene,  
13 octahydro-1,8-dimethyl-7-(2-methylethenyl)-naphthalene,  $\beta$ -bisabolene,  $\alpha$ -panasinsen), which were  
14 mostly hydrocarbon constituents except for the oxygenated constituent estragol and one cyclic  
15 monoterpene (*p*-cymene). The high-polarity fraction consisted of seven sesquiterpenes (including 1H-  
16 cycloprop[e]azulene, octahydro-1,8-dimethyl-7-(2-methylethenyl)-naphthalene,  $\alpha$ -panasinsen,  
17 germacrene B, humulene 6,7-epoxide, *cis*- $\alpha$ -copaene-8-ol and nootkatone) with the latter three  
18 oxygenated sesquiterpenes making up most of the fraction [3].

19 It was found during an *in vitro* study with Franz diffusion cells using dorsal skin of Wistar rats that  
20 the high-polarity fraction of *A. oxyphylla* essential oil was more efficient in enhancing the skin  
21 permeation of indomethacin at concentrations of 3 and 5% than the lower-polarity fraction. There was,  
22 however, no significant difference in the flux of indomethacin between the different concentrations [3].

23 After pre-treatment with the two fractions of the essential oil (3% (v/v)) in carboxymethyl cellulose  
24 hydrogels (for 1 or 2 h) the permeation of indomethacin was significantly enhanced. The lag-time in  
25 drug penetration was also found to be reduced with pre-treatment. After pre-treatment with the  
26 essential oils, the skin deposition of indomethacin was also enhanced nearly 5-fold indicating that  
27 direct action on the skin governs the enhanced absorption of indomethacin rather than the release  
28 behavior of the vehicle. The essential oils showed a higher affinity for the lipophilic stratum corneum  
29 and may have reduced the polarity of the stratum corneum thereby enhancing the permeation of the  
30 lipophilic indomethacin into the skin [3].

31 During *in vivo* studies both fractions of *A. oxyphylla* essential oil significantly increased the skin  
32 uptake of indomethacin, although the high-polarity fraction showed greater enhancement which may  
33 demonstrate that the oxygenated sesquiterpenes exhibit greater ability to enhance skin uptake than the  
34 hydrocarbon sesquiterpenes. The *in vivo* studies showed that transepidermal water loss changes were  
35 negligible, indicating limited disruption of the intercellular routes by these drug permeation enhancers.  
36 The *A. oxyphylla* essential oils showed no irritancy and/or toxicity with the high-polarity fraction  
37 showing lower irritation than the low-polarity fraction. It was concluded that the main mechanism of  
38 the skin penetration enhancement effect by *A. oxyphylla* essential oils is due to the increase in the skin-  
39 vehicle partitioning. It was also suggested that the enhancing effect of the *A. oxyphylla* essential oils  
40 can be attributed to the combined effect of the different chemicals [3].

#### 1 2.4 Turpentine oil

2 Turpentine oil is obtained after distillation of the resin that is secreted by conifers (*Coniferae* spp).  
3 The use of turpentine oil dates back to the Ancient Greeks and is one of the most common essential  
4 oils [22].

5 Turpentine oil showed an additive effect on the skin permeation rate of flurbiprofen when it was  
6 added to an optimized co-solvent mixture of propylene glycol:isopropyl alcohol (30:70% (v/v)). A  
7 maximum transdermal penetration rate was obtained with turpentine oil at a concentration of 5% (v/v)  
8 and was found to be significantly more effective than tulsi oil at the same concentration. This is  
9 probably due to an increased disruption of the stratum corneum which is normally caused by terpenes,  
10 although it caused minor skin irritation. When compared to the binary solvent vehicle alone, 5% (v/v)  
11 turpentine oil had a significantly lower lag time for flurbiprofen flux across the skin [17].

#### 12 2.5 Sweet basil and tulsi oil

13 Sweet basil oil is obtained with steam distillation of the leaves, stems and flowers of *Ocimum*  
14 *basilicum* from the Lamiaceae or Labiatae (mint) family. This essential oil has numerous medicinal  
15 properties such as anti-inflammatory, muscle relaxant, anti-spasmodic, anti-viral and anti-bacterial.  
16 The key constituents include: methylchavicol (estragol) (40-80%, phenol), linalol (5-10%, alcohol),  
17 1,8-cineole (1-7%, oxide) and eugenol (1-10%, phenol) [23, 24].

18 The influence of *O. basilicum* or basil essential oil extract on the permeation of drugs through the  
19 skin was investigated *in vitro* by employing Franz diffusion cells using the dorsal skin of Wistar rats.  
20 Both *in vitro* and *in vivo* studies were used to determine the amount of drug uptake within the skin  
21 reservoir. Low-polarity and high-polarity fractions of basil essential oil were obtained. The low-  
22 polarity fraction contained predominantly estragol (aromatic ether), followed by squalene (triterpene)  
23 and the sesquiterpenes  $\alpha$ -bergamotene and  $\theta$ -muurolene. Most of the components were hydrocarbon  
24 constituents, with estragol being the only oxygenated constituent. Phytol (diterpene) was the  
25 highest/most occurring compound in the high-polarity fraction. Other compounds also present in the  
26 high-polarity fraction included the oxygenated terpenes d-linalool, estragol and butylated  
27 hydroxytoluene. A hydrocarbon sesquiterpene (+)-epi-bicyclosesquiphellandrene were also present.  
28 The authors found that both fractions enhanced the skin permeation of indomethacin, with the low-  
29 polarity fraction proving to be more efficient which indicated that essential oils with a lower polarity  
30 enhance more effectively [33].

31 *In vitro* permeation studies after pre-treatment with the sweet basil oil significantly enhanced the  
32 permeation of indomethacin and its uptake into the skin reservoir. It was suggested that basil essential  
33 oil work by increasing drug partitioning into the stratum corneum and by disrupting the skin  
34 morphology. *In vivo* microdialysis studies indicated that the amount of indomethacin in the  
35 subcutaneous region was generally higher for the low-polarity fraction compared to the control group;  
36 whereas the indomethacin concentration in the microdialysis dialysate were negligible for the high-  
37 polarity fraction group. The enhancing activity of basil essential oils on hydrophilic 5-fluorouracil was  
38 found to be lower compared to that for the more lipophilic model compound, indomethacin. *In vivo*

1 skin deposition experiments in contrast to the *in vitro* experiments showed that the high-polarity  
2 fraction had a greater ability to retain the drug within the skin than the low-polarity fraction [33].

3 It was found that basil oil was the most effective penetration enhancer for the hydrophilic drug  
4 labetalol hydrochloride across rat abdominal skin, followed by camphor, geraniol, thymol and clove  
5 oil. A synergistic effect of the vehicle system (ethanol:water, 60:40) and terpenes were observed with  
6 the overall flux values. When terpenes are present, a competitive hydrogen bonding between ceramides  
7 and terpenes arise, causing the tight junctions of lipid layers to loosen and create new pathways for  
8 molecular permeation. Terpenes with a more electronegative alcoholic group (such as in basil oil)  
9 interact with the amide groups of the ceramides more competitively than the terpenes with a less  
10 electronegative carbonyl group, such as camphor that contains a ketone oxygen atom. In contrast to  
11 these findings, it was determined that geraniol, thymol and clove oil showed a lower enhancement ratio  
12 than camphor, despite these oils containing more electrophilic alcoholic oxygen atoms. This indicates  
13 that the physico-chemical properties of the permeant molecules in addition to that of the enhancer  
14 molecules, significantly alters the permeation of a molecule across the skin. Lag time of labetalol  
15 hydrochloride was also significantly decreased in the following order: camphor < basil oil < geraniol <  
16 thymol < clove oil < vehicle < water [34].

17 As mentioned before, the lipid layers in the stratum corneum are held together by both a lateral and  
18 transverse hydrogen bonding network. In order to push molecules across the transverse hydrogen  
19 bonding, higher activation energy is needed. When the stratum corneum is treated with terpenes, it is  
20 thought that the barrier is disrupted due to competitive hydrogen bonding between the lipids and  
21 terpenes which leads to lower activation energies of molecules to diffuse across the skin. It was  
22 concluded that basil oil created new polar pathways in the stratum corneum lipids by which labetalol  
23 hydrochloride could permeate [34].

24 Experiments showed non-toxicity of the basil essential oil as it did not increase the prostaglandin E<sub>2</sub>  
25 (PGE<sub>2</sub>) level of cultured keratinocytes and fibroblasts. Basil essential oil was also found not to increase  
26 transepidermal water loss, thereby illustrating low irritancy [3].

27 Tulsi oil (obtained from *Ocimum sanctum*) and turpentine oil was investigated for their penetration  
28 enhancing effects on the model drug flurbiprofen. When added to an optimized binary solvent mixture  
29 of propylene glycol:isopropyl alcohol (30:70% (v/v)), tulsi oil further enhanced the transdermal  
30 permeation rate of flurbiprofen. Tulsi oil at a concentration of 5% (v/v) showed the highest flux  
31 enhancement factor and the lag time was significantly lower. The enhancement of the transdermal  
32 permeation rate of flurbiprofen with tulsi oil was thought to be accomplished by modifying the barrier  
33 properties of the stratum corneum [17].

34 When skin is treated with 5% (v/v) tulsi oil in propylene glycol:isopropyl alcohol (30:70% (v/v))  
35 the stratum corneum shows widespread disruption with condensation of the normally stratified corneal  
36 layers. The epidermal thickness increases from a normal 2-3 cell layers to 4-5 cell layers; whereas the  
37 dermis does not show any significant changes [17].

38

## 1 2.6 Cardamom oil

2 Cardamom oil is distilled from *Elettaria cardamomum* (cardamom) which is part of the ginger  
3 (Zingiberaceae) family. It is used as an anti-spasmodic, expectorant and anti-parasitic agent. The key  
4 constituents of this oil includes:  $\alpha$ -terpinyl acetate (45-55%, ester), 1,8-cineole/eucalyptol (16-24%,  
5 oxide), linalol (4-7%, alcohol), linalyl acetate (3-7%, ester) and limonene (1-3%, monoterpene) [23,  
6 24].

7 Previous studies indicated that an acetone extract of cardamon seed (*E. cardamomum*) enhanced the  
8 dermal penetration of prednisolone across abdominal mouse skin. Two fractions obtained from this  
9 acetone extract were further separated and the compounds were identified as acetyl terpineol (d- $\alpha$ -  
10 terpinyl acetate) and terpineol (d- $\alpha$ -terpineol). The two fractions as well as the further separated  
11 compounds all proved to be better skin penetration enhancers of prednisolone than Azone<sup>®</sup> (1-  
12 dodecylazacycloheptan-2-one) [35].

13 In another study where cardamom oil was distilled from the seed of *Amomum cardamomum*, it was  
14 found with an *in vitro* permeation study through rabbit abdominal skin that the oil enhanced the  
15 penetration of indomethacin, diclofenac and piroxicam [36]. It was determined that the enhancing  
16 effect of cardamom depended on its concentration, with a 1% (v/v) concentration being more effective  
17 than 0.5% (v/v). The penetration index of the drugs was determined as the ratio of the flux of  
18 formulation containing enhancer, divided by the flux of the control formulation without enhancer. The  
19 penetration index at both pH 5.8 and pH 7.4 with 1% cardamom oil was the highest for piroxicam,  
20 followed by indomethacin and then diclofenac. At a concentration of 1% (v/v) cardamom oil, a shorter  
21 lag time was observed for the permeation of indomethacin and diclofenac across the skin. Their results  
22 indicated that cardamom oil has an enhancing effect which is dependable on its concentration, the pH  
23 of the solvent and the physicochemical properties of drug rather than the solubility of the drug in the  
24 solvent system [36].

25 Further *in vivo* studies showed that a 30 min pre-treatment of rabbit abdominal skin with 5%  
26 cardamom oil in an alcohol-water vehicle (1:1) increased the peak area of the plasma concentration  
27 time curve of piroxicam (AUC 0-24 h) 67.09-fold when compared to non-treatment. In addition, an  
28 absolute bioavailability of 83.23% was obtained. Results after a 60 min pre-treatment were not  
29 significantly different from that after a 30 min pre-treatment [37].

## 30 2.7 Peppermint oil

31 Peppermint oil is extracted by steam distillation from the stems, leaves and flower buds of the plant  
32 *Mentha piperita* from the Lamiaceae or Labiatae family. The key constituents of the oil include:  
33 menthol (34-44%, phenolic alcohols), menthone (12-20%, ketone), menthofurane (4-9%, furanoids),  
34 1,8-cineole (eucalyptol, 2-5%, oxide), pulegone (2-5%, ketone) and menthyl acetate (4-10%, ester)  
35 [23, 24]. The oil is used to relieve pain, to control appetite, to stimulate digestion/gallbladder function  
36 and as anti-inflammatory, anti-tumoral, anti-viral, anti-bacterial and anti-parasitic agent [24].

37 Three natural oils, namely peppermint, eucalyptus and tea tree oil were investigated [38] to  
38 determine how they affect human skin integrity. *In vitro* permeation studies on human breast or  
39 abdominal skin was performed by applying the natural oils in 0.1%, 1.0% or 5.0% (v/v) concentrations

1 in aqueous solutions containing 1% (v/v) Tween, 0.9% (w/v) NaCl and triturated water ( $^3\text{H}_2\text{O}$ ) [38].  
2 The flux of  $^3\text{H}_2\text{O}$  is indicative of the integrity of the skin with a high flux value suggesting damage to  
3 the skin [38]. This study indicated that with an increase in the concentrations of the three oils, the flux  
4 of  $^3\text{H}_2\text{O}$  increased, while at the lowest concentration a decrease in the percutaneous penetration of  
5  $^3\text{H}_2\text{O}$  was observed signifying a protective effect. Peppermint oil showed the most significant effect on  
6 skin integrity and was therefore studied further to determine its effect on the percutaneous penetration  
7 of benzoic acid at different concentrations. Results showed that the peppermint oil was generally  
8 protective against the penetration of the hydrophilic drug at the lower concentrations of 0.1% and 1.0%  
9 (v/v) [38].

## 10 2.8 *Fennel oil*

11 Fennel oil is obtained from steam distillation of the crushed seeds of *Foeniculum vulgare*, which is  
12 part of the Apiaceae or Umbelliferae family. Its main components is 60-80% *trans*-anethole (phenolic  
13 ester), 12-16% fenchone (ketone), linalol (alcohol), 3-5%  $\alpha$ -pinene (monoterpene) and 2-5% methyl  
14 chavicol (phenol) [23, 24]. It can be used as a digestive aid, anti-septic, anti-spasmodic, analgesic and  
15 anti-parasitic agent. It also has anti-inflammatory, anti-tumoral characteristics and can increase  
16 metabolism [24].

17 After pre-treatment with a series of essential oils at a concentration of 10% (w/w) in propylene  
18 glycol, fennel oil was found to be the most effective enhancer for the percutaneous penetration of  
19 trazodone hydrochloride, which was followed by eucalyptus oil, citronella oil and mentha oil.  
20 Propylene glycol pre-treatment itself also significantly enhanced the permeation of trazodone  
21 hydrochloride; nevertheless pre-treatment with 10% fennel oil in propylene glycol showed an  
22 enhancement ratio of 9.25 compared to the control. The phytochemicals with variable physico-  
23 chemical properties and molecular weights present in the different essential oils may be the cause of  
24 differences in the permeation enhancement ratios between the oils. *Trans*-anethole and 1,8-cineole  
25 have low boiling points and molecular weights which may contribute to the higher enhancement ratio  
26 of fennel oil and eucalyptus oil [39].

## 27 2.9 *Black cumin oil*

28 Black cumin essential oil is obtained with steam distillation from the seeds of *Cuminum cyminum* of  
29 the Apiaceae or Umbelliferae family. It can be used as an immune stimulant, digestive aid, liver  
30 protectant, antioxidant, anti-inflammatory, anti-tumoral and anti-viral. Its major components include:  
31 cuminaldehyde (16-22%, aldehyde),  $\gamma$ -terpinene (16-22%, monoterpene),  $\beta$ -pinene (12-18%,  
32 monoterpene), *p*-mentadienal (25-35%, aldehydes) and *p*-cymene (3-8%, monoterpenes) [23, 24].  
33 Black cumin oil was found to be a better penetration enhancer with an enhancement factor of 6.40 for  
34 the model lipophilic drug, carvedilol, when compared to clove oil, eucalyptus oil, tulsi oil, oleic acid  
35 and Tween 80. Thermal analysis (Differential Scanning Calorimetry or DSC) of 5% (v/v) black cumin  
36 oil in isopropyl alcohol indicated that the oil has the capability to extract lipids (fluidizing the skin) and  
37 cause  $\alpha$ -keratin denaturation that alters the skin protein composition. This creates a passage for the  
38 drug to cross the dermis. Fourier Transform Infrared Spectroscopy (FTIR) confirmed that black cumin

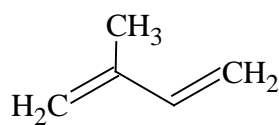
oil alters the permeability of the skin by extracting lipids and by hydrogen bonding which affect other hydrogen bonds between the ceramides [40].

### 3 Terpenes

'Terpene' is a term used to describe a compound that is a constituent of an essential oil that does not have an aromatic character and contains carbon and hydrogen atoms with/without oxygen. In some cases this term is also given to compounds which are closely related to the natural terpenes, although they are not of natural origin [22, 41].

Terpenes are well recognized penetration enhancers for drug permeation across the human skin and have been receiving considerable interest in the pharmaceutical industry for this application [42, 43]. They are in general clinically acceptable and relatively safe skin penetration enhancers for both lipophilic and hydrophilic drugs [43]. Terpenes are one of the most extensively studied classes of chemical penetration enhancers. The various classes, different physico-chemical properties and different potential mechanisms of action make the terpenes a promising group of compounds for transdermal delivery of drugs with a wide range of physico-chemical properties [41].

**Figure 2.** Isoprene unit



The carbon skeletons of most terpenes can be built up by the union of two or more isoprene ( $C_5H_8$ ) residues (Figure 2) united in a head-to-tail manner. Terpenes can be classified according to the presence of the number of isoprene units in the molecule as illustrated in Table 3 [22, 44].

**Table 3.** Classification of terpenes according to the number of isoprene units [41, 44].

	Number of isoprene units	Number of carbon atoms
Monoterpenes	2	$C_{10}$
Sesquiterpenes	3	$C_{15}$
Diterpenes	4	$C_{20}$
Sesterterpenes	5	$C_{25}$
Triterpenes	6	$C_{30}$
Tetraterpenes	8	$C_{40}$
Polyterpenes	>8	> $C_{40}$

All terpenes can be subdivided into 'acyclic', 'monocyclic' and 'bicyclic' categories based on the number of carbon-rings the structure of the terpene contains [22, 41]. Acyclic monoterpenes can be regarded as derivatives of 2,6-dimethyloctane, while monocyclic monoterpenes are derivatives of cyclohexane containing isopropyl substituents. Bicyclic monoterpenes are arranged in more than one aromatic ring, which contains the same number carbon atoms. Sesquiterpenes are present as acyclic, monocyclic, bicyclic, tricyclic and tetracyclic structures and are mostly found in higher plants [22, 41].

1 Terpenes of natural origin have a ‘Generally Regarded As Safe’ (GRAS) status with the Federal  
 2 Drug Administration of the United States of America, which offers advantages over other traditional  
 3 enhancers such as alcohols, fatty acids, Azone<sup>®</sup>, sulfoxides and pyrrolidones [41]. In general, they  
 4 have low systemic toxicity and skin irritancy in addition to having good penetration enhancing abilities  
 5 [5]. A classification of the different terpenes described in the sections below for their skin penetration  
 6 enhancement properties can be found in Table 4.

7 **Table 4.** Classification of terpenes that have been investigated for their skin penetration  
 8 enhancement effects.

Class	Example(s) of terpene	Source
<b>ACYCLIC MONOTERPENES (Alcohols)</b>	Geraniol and nerol	Geraniol is an unsaturated primary alcohol found in geranium and other essential oils. It is found as esters and as a glucoside, but mainly occurs in the free form. Nerol is the isomeric alcohol and is found in various essential oils, primarily in neroli and bergamot oils [22, 41]. Palmarosa oil contains more geraniol than any other oil and for nerol it is catnip and rose oil [23].
	Linalol	Linalol is found as (+)- and (–)-forms in the oil of Linaloe (a plant found in Central America), but can also be found free and as esters in numerous other essential oils [22]. Rosewood oil contains more linalol than any other oil [23].
<b>MONOCYCLIC MONOTERPENES (Hydrocarbons)</b>	Limonene	The optically active limonene is widespread in nature and is found in its (+)- and (–)-forms in various essential oils such as bergamot, caraway, lemon and orange oils [22, 41]. The signature oils for <i>d</i> -limonene and <i>l</i> -limonene is grapefruit and fleabane, respectively [23].
<b>MONOCYCLIC MONOTERPENES (Alcohols) Alcohols related to <math>\alpha</math>-terpineol</b>	$\alpha$ -Terpineol	Found in many essential oils such as camphor, neroli and petitgrain oil [22]. The signature oil is lemon eucalyptus [23].
	$\beta$ -Terpineol	Isomeric with $\alpha$ -terpineol, but is not isolated from natural sources. Found in commercial terpineol [22].

1

Class	Example(s) of terpene	Source
	$\gamma$ -Terpineol	Second isomer of $\alpha$ -terpineol and is found in at least one essential oil and commercial terpineol [22].
<b>MONOCYCLIC MONOTERPENES</b> (Alcohols) Alcohols derived from thymol	Menthol	Menthol is a constituent of numerous peppermint oils and is found as its (–)-form [22, 23].
<b>MONOCYCLIC MONOTERPENES</b> (Alcohols) Alcohols derived from carvacrol	Carveol	Carveol is found in caraway oil [22, 23].
<b>MONOCYCLIC MONOTERPENES</b> (Ketones) Ketones related to menthone	Menthone	(–)-form is found in numerous peppermint oils, (+)-form also occurs naturally [22, 41].
	Pulegone	Found in pennyroyal and many other essential oils as its (+)-form [22].
	<i>iso</i> -Pulegone	Often an accompaniment of pulegone in essential oils [22].
	Piperitone	Occurs in numerous eucalyptus oils as (+)- and (–)-forms [22].
<b>MONOCYCLIC MONOTERPENES</b> (Ketones) Ketones related to carvomenthone	Carvomenthone	Isomeric with menthone and is a saturated ketone. (–)-Form is found in numerous essential oils [22].
	Carvone Unsaturated ketone	Occurs in its (+)-, (–)- and ( $\pm$ )-forms and is the main constituent of caraway and dill oils [22]. It can also be found in spearmint oil [41].
<b>MONOCYCLIC MONOTERPENES</b> (Oxides)	1,8-Cineole	Widespread in essential oils, particularly in eucalyptus and wormseed oil [22,41].
<b>BICYCLIC MONOTERPENES</b> (Hydrocarbons)	$\alpha$ -Thujene	Found in numerous essential oils [22].

2

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Class	Example(s) of terpene	Source
<b>BICYCLIC MONOTERPENES (Hydrocarbons)</b>	Car-3-ene	Found in several turpentine oils [22].
<b>BICYCLIC MONOTERPENES (Hydrocarbons)</b>	$\alpha$ -Pinene	Widespread in nature, found in most essential oils of <i>Coniferae</i> . It is the main constituent of turpentine oil. Secreted by conifers, turpentine oil consists of resinous material dissolved in turpentine oil [22].
	$\beta$ -Pinene (Nopinene)	Isomeric with $\alpha$ -pinene [22]. Its signature oil is galbanum [23].
<b>BICYCLIC MONOTERPENES (Oxygenated derivatives)</b>	Verbenol, verbenone and verbanone	Verbenol and verbenone has been found in nature, with the latter being found in verbena oil [22]. The signature oil for verbenone is rosemary verbenone [23].
<b>BICYCLIC MONOTERPENES (Ketones – camphane group)</b>	Camphor	Not widely distributed in nature, is the major constituent of camphor oil, obtained from the leaves and wood of the camphor tree ( <i>Cinnamomum camphora</i> ) [22].
<b>BICYCLIC MONOTERPENES (Ketones – fenchane group)</b>	Fenchone	Occurs as the optically active forms in fennel, thuja and cedar leaf oils [22, 23].
<b>SESQUITERPENES (Alcohol)</b>	Farnesol	Widely distributed in flower oils, in particular those of the acacia, cyclamen and the rose [22].
	Nerolidol	Isomeric with farnesol and found in neroli oil [22].
	(-)-Guaiol	A crystalline alcohol found in guaiacum wood oil [22].
	(+)-Cedrol	Cedarwood oil [45].
	(-)- $\alpha$ -Bisabolol	Camomile oil [45].

2

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Class	Example(s) of terpene	Source
<b>SESQUITERPENES (Hydrocarbon)</b>	Bisabolene	Widespread in nature, found in bergamot and myrrh oils. Also in many other essential oils [22].
	The Azulenes (Unsaturated hydrocarbons)	All hydrocarbons are derived from azulene (C <sub>10</sub> H <sub>8</sub> ), a parent hydrocarbon. Most of those attained from natural origin have the molecular formula C <sub>15</sub> H <sub>18</sub> . Azulenes is responsible for the blue color of certain essential oils, or when essential oils become blue/violet when undergoing processes which might result in dehydrogenation [22].
	(+)-Longifolene	Tricyclic sesquiterpene found in the essential oil of <i>Pinus longifolia</i> [22].
	β-Caryophyllene	Main hydrocarbon constituent of clove oil [22].
	(+)-Aromadendrene	Eucalyptus oil [45].
	(+)-β-Cedrene	Cedarwood oil [45].
<b>ACYCLIC DITERPENES (Alcohol)</b>	Phytol	Found in rosemary oil [22,23].
<b>ACYCLIC TRITERPENES (Hydrocarbon)</b>	Squalene	It is found in the unsaponifiable fraction of shark liver oil and in several plant sources such as vegetable oils and several fungi [22]. Jasmine is the signature oil [23].

## 2 3.1 Limonene

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Figure 3. Chemical structure of (+)-limonene

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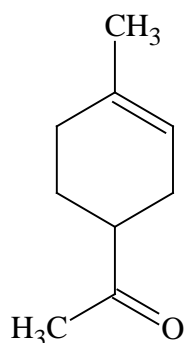
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12 Limonene (Figure 3) was more effective than oxygenated linalool and cineole (in combination with  
 13 propylene glycol) for improving the permeability of haloperidol across female human abdominal skin.  
 14 Linalool and cineole showed only moderate enhancement and extended lag time, whereas limonene

1 improved the permeability of haloperidol 26.5-fold and reduced the lag time of haloperidol transport  
2 across female human abdominal skin [46]. Limonene was also found to have a higher penetration  
3 value for dihydrotestosterone into hairless rat skin compared to oleic acid [47].

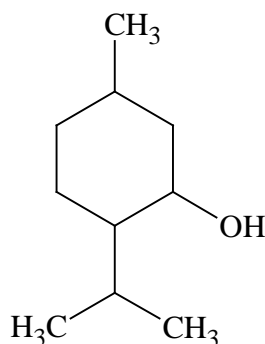
4 R-(+)-limonene showed a high ability to enhance *in vitro* percutaneous transport of sumatriptan  
5 across porcine skin after pre-treatment compared to the control (buffer). The results indicated that the  
6 highest skin penetration enhancing effect on sumatriptan was found for limonene, while more  
7 lipophilic penetration enhancing compounds (e.g. Span<sup>®</sup> 20,  $\alpha$ -bisabolol, oleic acid) and more  
8 hydrophilic penetration enhancing compounds (e.g. ethanol, polyethylene glycol 600, 1,8-cineole)  
9 showed lower capacity to increase sumatriptan's transdermal flux [48].

10 In an investigation where terpenes from four different chemical classes, namely hydrocarbons (*d*-  
11 limonene), alcohols (geraniol), epoxides ( $\alpha$ -pinene oxide) and cyclic ethers (1,8-cineole) were used to  
12 pre-treat third-degree burn eschar from abdominal and lower external burns, the permeation flux of the  
13 anti-microbial drug, silver sulphadiazine, was increased. The highest enhancement ratio was observed  
14 for limonene (about 9 times the normal flux), followed by geraniol (5.5 times), eucalyptus oil (4.7  
15 times) and  $\alpha$ -pinene oxide (4.3 times). Limonene was found to decrease the lag time significantly  
16 (20%), whereas the other terpenes showed a negligible increase in permeation lag-times. It was  
17 determined that the increased permeation of silver sulphadiazine can be attributed to the increased  
18 partition of the drug into the eschar. For intact skin both increased diffusion coefficient as well as  
19 partitioning play a role when using terpenes [49].

20 A membrane-moderated transdermal therapeutic system of nicardipine hydrochloride utilizing a  
21 reservoir containing 2% (w/w) hydroxyl propyl cellulose gel with 4% (w/w) limonene as penetration  
22 enhancer improved not only the bioavailability of the drug by 2.62 times, but also provided a  
23 prolonged steady state concentration of nicardipine hydrochloride [50].

### 24 3.2 Menthol

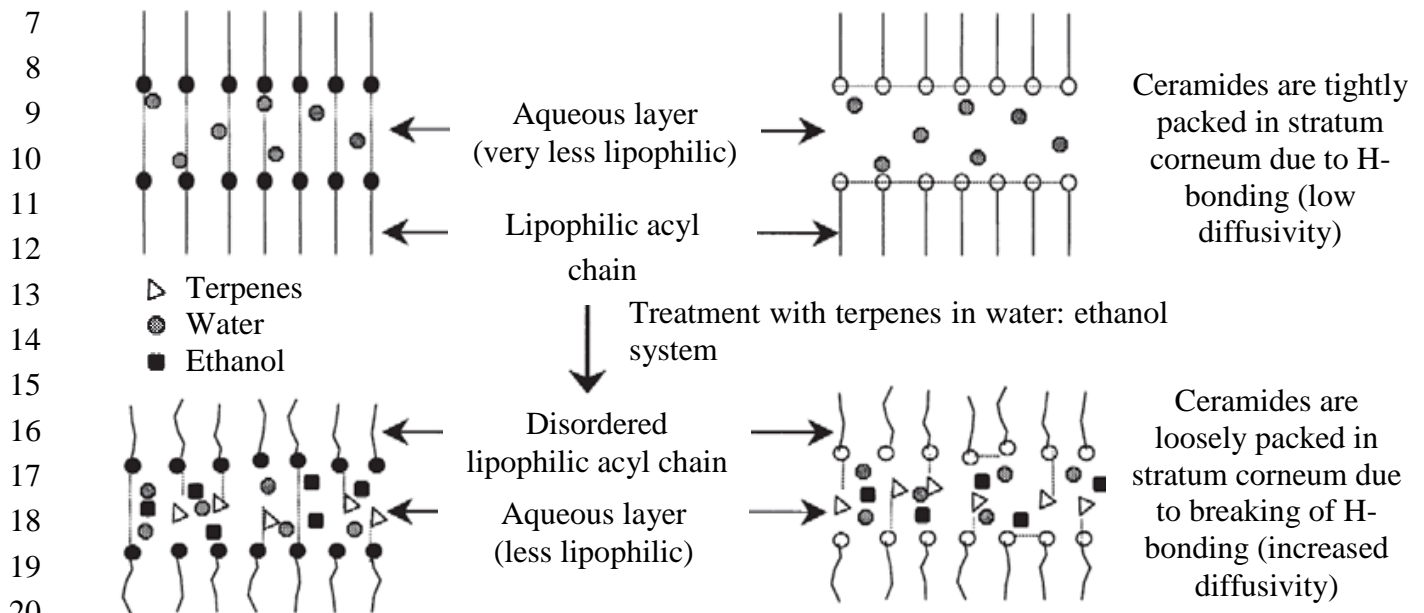
25 **Figure 4.** Chemical structure of menthol



34 Menthol (Figure 4) was found to be analogous to cineole in being the most effective penetration  
35 enhancer for imipramine hydrochloride in an ethanol:water (2:1) system through dorsal rat skin. This  
36 was followed by terpineol, menthone, pulegone and carvone [51]. A likely mechanism for the  
37 enhancement of imipramine hydrochloride permeation across the skin by terpenes (i.e. menthol and  
38 terpineol) was proposed to be the disruption of the hydrogen bond network at the heads of the  
39 ceramides (Figure 5), which was supported by FT-IR data obtained. In the case of menthone, pulegone,

1 carvone and cineole, however, only hydrogen bond accepting moieties (carbonyl or ether groups) are  
 2 present, leading to less disruption of the hydrogen bond network between the ceramide heads. It was  
 3 concluded that a key factor in the enhancement of the studied drug's enhancement by terpenes is the  
 4 hydrogen bond accepting and donating strength alongside self-association of terpene molecules [51].

5 **Figure 5.** Mechanism by which terpenes act on the lipid bilayer of the stratum corneum  
 6 (with permission from [51]).



22 Thymol, carvacrol, *trans*-anethole and linalool were found to enhance the transdermal transport of  
 23 azidothymidine comparable or better than *l*-menthol. It was found during *in vitro* concentration  
 24 optimization studies that a concentration of 5% of these penetration enhancers is most effective in  
 25 enhancing the transport of azidothymidine through nude mouse skin [52]. The amount of  
 26 azidothymidine retained in the skin was determined by *in vitro* transport studies with formulations  
 27 containing 0-10% (w/w) enhancer and 30 mg/ml azidothymidine in isopropyl:water (60:40 (v/v)).  
 28 These studies showed that there was no correlation between the amount of azidothymidine retained in  
 29 the skin and the enhancer levels. This indicated that the enhancers increased the diffusion coefficient  
 30 of the drug in the skin rather than affecting skin partitioning [52].

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## 2 3.3 1-8-Cineole

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**Figure 6.** Chemical structure of 1,8-cineole

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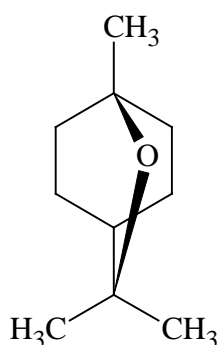
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Williams & Barry [30] assessed a series of cyclic terpenes from the broad chemical classes of hydrocarbons, alcohols, ketones and oxides for their possible skin penetration enhancing effects on 5-fluorouracil. It was found that the terpenes varied with their activities, but 1,8-cineole (Figure 6) caused an almost 95-fold increase in the enhancement of 5-fluorouracil making it the most effective skin penetration enhancing terpene. Hydrocarbons, which included *d*-limonene,  $\alpha$ -pinene, 3-carene, showed the lowest activity with the latter of the three having the greatest enhancement ratio. Carveol proved to be the most effective terpene penetration enhancer from the alcohol group, which also included  $\alpha$ -terpineol and terpinen-4-ol. Ketones studied included carvone, pulegone, piperitone and menthone with the latter being the most effective. It was shown that the terpene skin penetration enhancers disrupted the stratum corneum lipids thereby increasing diffusivity. No significant protein interaction or major partitioning alterations were observed [30].

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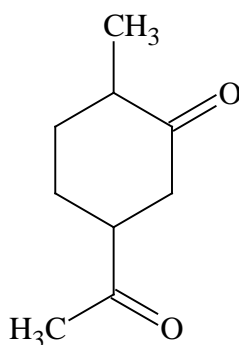
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The modes of action of three terpene penetration enhancers (*d*-limonene, nerolidol and 1-8-cineole) in human skin were also investigated by DSC and small-angle X-ray diffraction (SAXRD) [5]. The authors compared the effect of the terpenes with and without propylene glycol on the structure of the stratum corneum. The terpenes were tested undiluted and as saturated solutions in propylene glycol to ensure that thermodynamic activity was the same. Nerolidol was found to be completely miscible with propylene glycol and was applied as a 90% (w/w) solution. After a 12 h treatment, the uptake of *d*-limonene, 1-8-cineole and nerolidol into the stratum corneum was 8.90, 26.20 and 39.60% (w/w) dry tissue weight, respectively. Propylene glycol did not significantly alter *d*-limonene uptake, but significantly reduced uptake of 1-8-cineole and nerolidol into the stratum corneum. This is in contrast to previous arguments that propylene glycol may increase the uptake of the enhancer into the stratum corneum. It is postulated that the terpenes pool in the stratum corneum to form microdroplets in the intercellular lipid domain. Evidence obtained with DSC and SAXRD indicated that propylene-glycol/terpene synergy may produce enhanced lipid bilayer disruptions [5]. At physiological temperatures DSC studies provided proof that 1-8-cineole and nerolidol is lipid disruptive, which coincided with the results obtained by Williams & Barry [30]. On the other hand, no clear evidence was found to support disruption of the intercellular bilayers by *d*-limonene [5].

1 An *in vitro* study conducted on rat abdominal skin made use of film formulations of propranolol  
2 hydrochloride containing menthol, cineole and/or propylene glycol as penetration enhancers. Cineole  
3 proved to be superior to the other penetration enhancers at a concentration of 5% (w/w), followed by  
4 propylene glycol in combination with cineole. Increasing the concentration of cineole to 10% (w/w)  
5 when used as single penetration enhancer or in combination with propylene glycol showed the highest  
6 permeation rate of propranolol hydrochloride [53].

### 7 3.4 Carvone

8 **Figure 7.** Chemical structure of (+)-carvone



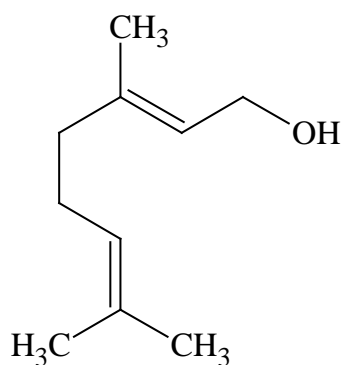
18 *In vitro* permeation studies across porcine epidermis were performed to investigate the enhancing  
19 effects of four cyclic terpenes namely carvone (Figure 7), 1-8-cineole, menthol and thymol. At a  
20 concentration of 5% (w/v) of these terpenes in combination with 50% (v/v) ethanol in water the  
21 transport of tamoxifen compared to the control of 50% (v/v) ethanol in water was increased. Carvone  
22 was the most effective terpene, followed by 1-8-cineole, thymol and menthol. It was found that thymol  
23 and menthol increased the partitioning of tamoxifen into the stratum corneum, while carvone and 1-8-  
24 cineole had no effect. Enhancement of the permeability coefficient by carvone and 1-8-cineole was  
25 therefore thought to be due to disruption of the stratum corneum lipids. Permeability enhancement of  
26 tamoxifen caused by menthol and thymol may thus be partially ascribed to improvement of  
27 partitioning of the drug into the stratum corneum [43].

28 Carvone at a concentration of 8% (w/w) was employed as a penetration enhancer in a membrane-  
29 moderated transdermal therapeutic system of nicardipine hydrochloride that was evaluated *in vivo*. The  
30 bioavailability of nicardipine hydrochloride was increased 3-fold with reference to an immediate-  
31 release capsule dosage form in healthy male volunteers [54].

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## 2 3.5 Geraniol

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**Figure 8.** Chemical structure of geraniol

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13 Geraniol (Figure 8) is an acyclic monoterpene and has a *trans*-conformation with two double bonds  
14 [55]. The enhancing effect of this naturally occurring terpene as well as other terpenes which included  
15 *cis*-nerolidol, (–)-menthol, thymol, 1,8-cineole, menthone, (–)-fenchone and (+)-limonene were  
16 investigated [56]. *In vitro* percutaneous absorption of diclofenac sodium from carbomer gels  
17 containing propylene glycol across full-thickness abdominal male Wistar rat skin were examined. The  
18 results indicated that the alcohol terpenes were efficient accelerants for diclofenac sodium. Geraniol  
19 proved to be the best penetration enhancer with a nearly 20-fold increase in diclofenac sodium's  
20 permeability coefficient. This was followed by nerolidol (14-fold increase) and menthol (11-fold  
21 increase). Thymol proved not to be as efficient as the aliphatic alcohols. A mild increase was seen with  
22 limonene (hydrocarbon terpene); whereas fenchone and menthone (ketone terpenes) were less effective  
23 and the oxide terpene (1,8-cineole) proved to be a poor accelerant. The acyclic terpenes, geraniol and  
24 nerolidol, demonstrated the best enhancing effects of the alcohols tested. The presence of definitive  
25 hydrocarbon tail groups besides a polar head group makes the structures of these terpenes suitable for  
26 disrupting the lipid packing of the stratum corneum [56].

27 Typically, the transdermal absorption of hydrophilic drugs is better improved by terpenes with polar  
28 functional groups, whereas the absorption of lipophilic drugs is more enhanced by hydrocarbon  
29 terpenes. However, it was found that the hydrocarbon terpene was more effective than the ketones and  
30 oxide terpene. The authors suggested that it can be ascribed to the lower thermodynamic activity of the  
31 ketones in the gels. The physicochemical nature of the drugs and terpenes as well as the vehicle in  
32 which they are formulated plays a major role in drug absorption through the skin [56].

33 Geraniol proved to be the most effective penetration enhancer of eleven monoterpenes including  
34 (+)-limonene, (–)-menthone, (+)-terpinen-4-ol,  $\alpha$ -terpineol, 1,8-cineole, (+)-carvone, (–)-verbenone,  
35 (–)-fenchone, *p*-cymene, (+)-neomenthol and geraniol investigated to increase permeation of caffeine  
36 through hairless mouse skin. Other model drugs studied included hydrocortisone and triamcinolone  
37 acetonide to give a range of drugs with different lipophilicities. The terpenes were applied at 0.4 M in  
38 propylene glycol 1 h prior to application of the drug suspension. Propylene glycol pre-treatment  
39 showed that percutaneous permeation of caffeine was significantly enhanced; therefore after

1 subtracting the effect of propylene glycol on the penetration of caffeine, geraniol showed an  
2 enhancement ratio of 1.76 (which was 15.7 before subtraction) followed by (+)-neomenthol with a  
3 1.52-fold increase (13.6-fold before subtracting) [57].

4  $\alpha$ -Terpineol was an effective enhancer for the percutaneous penetration of hydrocortisone (6.65-  
5 fold) and triamcinolone acetonide (2.47-fold). Propylene glycol did not significantly increase the  
6 amount of hydrocortisone or triamcinolone acetonide transported through the skin. These studies  
7 indicated that terpenes capable of hydrogen bonding are more effective penetration enhancers for  
8 hydrophilic drugs such as caffeine and hydrocortisone than for lipophilic drugs such as triamcinolone  
9 acetonide [57].

10 Gels containing different concentrations of tetrahydrogeraniol (the main chemical constituent of  
11 rose and ylang ylang oils) with or without different concentrations of propylene glycol were tested for  
12 their efficacy to enhance the permeation of 5-fluorouracil, a hydrophilic compound, across excised  
13 abdominal rat skin. Tetrahydrogeraniol, like geraniol, is also an acyclic monoterpene with the same  
14 structural formula, although its double bonds are saturated. Significant differences among 2, 5, 8 and  
15 10% (w/w) concentrations of tetrahydrogeraniol formulations were found indicating that the  
16 permeation of 5-fluorouracil is dependent on the concentration of tetrahydrogeraniol present.  
17 Maximum flux was obtained at a concentration of 8% (w/w) tetrahydrogeraniol, while propylene  
18 glycol did not exert any major synergistic effect [55].

### 19 3.6 Sesquiterpenes

20 Sesquiterpenes are relatively large molecules [41] and are isolated from the higher boiling point  
21 fractions of commonly used essential oils. The penetration enhancing abilities in human skin of  
22 sesquiterpenes, chosen for their low toxicity and low coetaneous irritancy, were investigated using the  
23 hydrophilic drug, 5-fluorouracil as the model drug [45].

24  
25 The selected sesquiterpenes included the following:

- 26 - Hydrocarbons: (+)-longifolene,  $\beta$ -caryophyllene, (+)-aromadendrene and (+)- $\beta$ -cedrene,
- 27 - Alcohols: (-)-isolongifolol (synthetic derivative), (-)-guaiol, (+)-cedrol, (-)- $\alpha$ -bisabolol,  
28 farnesol and nerolidol,
- 29 - Others/miscellaneous:  $\beta$ -caryophyllene oxide and (+)-cedryl acetate which are both synthetic  
30 derivatives.

31  
32 Epidermal membranes were treated with 150 to 200  $\mu$ l of enhancer or enhancer formulation for 12  
33 h. Some of the selected sesquiterpenes (i.e. (-)-isolongifolol; (-)-guaiol; (+)-cedrol;  $\beta$ -caryophyllene  
34 oxide; (+)-cedryl acetate) were a solid at 32 °C and were therefore delivered in saturated dimethyl  
35 isosorbide as vehicle. A two-fold increase in 5-fluorouracil transport was seen with the hydrocarbon  
36 sesquiterpene compounds. Increased pseudo-steady-state 5-fluorouracil flux was observed with the  
37 cumulative permeation profiles, although in numerous occasions the lag-times were increased. The  
38 authors attributed the increased lag-times to the slow redistribution of the enhancers within the stratum  
39 corneum which gives rise to gradual increases in membrane permeability during the early stages of the  
40 diffusion process. Weak enhancement was observed with the sesquiterpene alcohol compounds in

1 saturated dimethyl isosorbide solutions. 5-Fluorouracil absorption was best improved by the liquid  
2 sesquiterpene alcohols, with nerolidol being the best enhancer [45].

3  $\beta$ -Caryophyllene oxide and (+)-cedryl acetate significantly improved the absorption of 5-  
4 fluorouracil, however, they were found to be less effective enhancers than farnesol and nerolidol (after  
5 allowing for the effect of dimethyl isosorbide), which were thought to be due to their slightly more  
6 compacted structure. Cornwell & Barry (1994:267-268) suggested that the sesquiterpenes disrupt the  
7 intercellular lipid bilayers in the stratum corneum, thus improving 5-fluorouracil diffusivity, and that  
8 some of the compounds also increase 5-fluorouracil partitioning. Undesirably, the effects of the  
9 sesquiterpene enhancers were found to be poorly reversible due to the slow release of the enhancers  
10 from the stratum corneum [45].

11 Due to the absence of definite hydrocarbon tails in the cyclic compounds (–)-isolongifolol, (–)-  
12 guaiol and (+)-cedrol, they had poorer abilities to disrupt the lipids and thereby showed the weakest  
13 enhancing activities of the alcohols investigated. (–)- $\alpha$ -Bisabolol would align better within the lipid  
14 domain as a monocyclic alcohol and was of intermediate activity. With structures suitable for  
15 disrupting lipid packaging, nerolidol and farnesol (acyclic alcohols) were found to be the best  
16 enhancers. Comparing their structures showed that changing from a primary to a tertiary alcohol  
17 increased enhancer activity noticeably [45].

18 Nerolidol was found to be the best penetration enhancer between four terpenes (i.e. limonene, thymol,  
19 fenchone and nerolidol) for four model drugs including nicardipine hydrochloride (most hydrophilic),  
20 hydrocortisone, carbamazepine and tamoxifen (most lipophilic) [58]. The *in vitro* skin permeability  
21 studies were performed on female hairless mice skin in gel formulations compared to a control group  
22 which consisted of all the formulations' components except the terpene enhancer. The efficacies of the  
23 terpenes were determined by comparing the following parameters: enhancement ratios (model drug  
24 flux with terpene in gel divided by the model drug flux without terpene in gel – control), cumulative  
25 amount of the model drug in the receptor after 24 h and skin content after 24 h. Nerolidol was followed  
26 by limonene and then thymol in terms of penetration enhancement of the model drugs. Fenchone  
27 showed the lowest increase in flux for all the model drugs. Limonene's efficiency relative to thymol  
28 and fenchone was attributed to its higher thermodynamic activity in the gel as it was not completely  
29 soluble in the gel formulations at 2% concentrations. This indicates the influence that the composition  
30 of the gel formulation has on the enhancing activity of the terpene enhancers [58].

31 In addition, the skin content of the model drugs relative to the control group was found to be  
32 different for the different model drugs. Skin content of nicardipine hydrochloride was found to be the  
33 highest with limonene, followed by nerolidol, fenchone and thymol. No significant increase in skin  
34 content of hydrocortisone was found relative to the control with any of the terpenes. Skin content of  
35 carbamazepine was significantly increased by nerolidol, limonene and thymol; whereas fenchone  
36 significantly lowered carbamazepine's skin content. With the model drug, tamoxifen, it was found that  
37 the terpenes did not have major effects on any of tamoxifen's percutaneous permeation parameters  
38 relative to the control [58].  
39

## 4 Fixed oils/fatty acids

Fatty acids are composed of an aliphatic hydrocarbon chain, which can either be saturated or unsaturated, and a terminal carboxyl group. Fatty acids are known skin permeation enhancers and are regarded as non-toxic and safe for topical use [59].

### 4.1 Fish oil

Fish oils are different from other oils mostly due to their unique array of fatty acid contents and the high degree of unsaturation of their fatty acids. Typically, over 90% of the refined oil consists of triglycerides and the remainder of monoglycerides, diglycerides, other lipids (e.g. phospholipids) and unsaponifiable matter (e.g. sterols, glyceryl ethers, hydrocarbons, fatty alcohols, vitamin A, D and E) [60]. The acid part of the glycerides is mainly made up of numerous unsaturated fatty acids which include eicosapentaenoic acid (EPA) and docosahexaenoic acid (DHA) [61].

Cod-liver oil is obtained from the fresh liver of cod [61]. During the refining of medicinal cod-liver oil, a fatty acid extract is obtained. About 17% of the extract consisted of saturated acids, primarily palmitic acid (10.4%), with the rest of the extract being unsaturated fatty acids such as oleic acid (15-16%), DHA (11.9%), gondoic acid (9.4%), EPA (9.3%), gadoleic acid (7.8%), palmitoleic acid (6.4%) and *cis*-vaccenic acid (4.4%). It was found that fatty acid extract of cod liver oil enhanced the permeability of hydrocortisone through hairless mouse skin and was concentration dependent, although the testing of unsaturated fatty acids showed much larger enhancement potency than the extract in the following order: palmitoleic acid > *cis*-vaccenic acid > EPA > DHA > oleic acid. Results indicated that the enhancement effect of the extract was linked to the unsaturated portion of the fatty acids. In a separate experiment it was found that pure cod-liver oil in propylene glycol did not increase the hydrocortisone permeation through the skin; thus indicating that the unsaturated fatty acids have to be in the free form to be able to act as skin penetration enhancer [61].

A subsequent study showed that when the fatty acid extract from cod-liver oil was added to propylene glycol saturated with acyclovir, a 50- to 70-fold increase in the drug's flux was observed depending on the concentration (5%, 10% and 30% (w/w)) of the fatty acid extract. Interestingly, the lowest concentration showed the highest enhancement of the skin penetration of acyclovir [62].

### 4.2 Fatty acids from algae

"Algae" can be described as chlorophyll-bearing organisms including their colorless relatives, which are thalloid meaning they lack true roots, stems and leaves/leaf-like organs [63, 64]. Green algae (Chlorophyta) fall in the group of eukaryotic algae with cells that contain membrane-bounded nuclei, which have chloroplasts surrounded only by the two membranes of the chloroplast envelope. *Botryococcus braunii* belongs to the Chlorophyceae class, which is one of the four important classes in the Chlorophyta family [64].

*Botryococcus braunii* is a freshwater species and can be classified as green algae (Prescott, 1969:4), which is relatively widely distributed in ponds and lakes. The effect of fatty acids namely palmitic acid, oleic acid, linoleic acid and linolenic acid extracted from *B. braunii* on flurbiprofen's absorption

1 was studied [65]. *In vitro* Franz cell skin permeation studies and *in vivo* techniques with Wistar rats as  
2 the animal model were performed. The skin was pre-treated with 3% (v/v) *B. braunii* extract or each  
3 individual fatty acid in 25% propylene glycol/pH 7.4 buffer solution for 30 min during *in vitro* and *in*  
4 *vivo* studies and the flurbiprofen was subsequently applied in a hydrogel drug vehicle. The permeation  
5 of flurbiprofen was increased 2.6-fold compared to the control after pre-treatment with the *B. braunii*  
6 extract. It was suggested that the fatty acids in the *B. braunii* extract disrupts the structure of the skin  
7 and increase drug partitioning into the stratum corneum [65].

8 It was found that pure unsaturated fatty acids were significantly more efficient penetration  
9 enhancers than the *B. braunii* extract. Results obtained after pre-treatment with a simulated *B. braunii*  
10 extract were compared to the natural extract, and it was found that the flux of both were almost the  
11 same. This indicated that the free fatty acids in *B. braunii*, rather than the other compounds (i.e.  
12 hydrocarbons, carotenoids and chlorophyll), are the most important components responsible for  
13 enhancing permeation of flurbiprofen into and across the skin [65].

14 Nevertheless the *B. braunii* extract showed a less irritant potential compared to the pure fatty acids.  
15 Interestingly, the simulated mixture disrupted the skin layer (based on measured transepidermal water  
16 loss and scanning electron microscopy images), and it was thought that other components present in  
17 the extract produced a buffer effect to reduce skin irritation caused by the fatty acids [65]. The authors  
18 concluded that *B. braunii* can serve as a safe and inexpensive skin penetration enhancer of drugs [65].

#### 19 4.3 Phospholipids

20 Phospholipids are complex lipids containing backbone structures to which fatty acids are covalently  
21 bound. They are essential components of cell membranes and glycerophospholipids  
22 (phosphoglyceride/glycerol phosphatide) are members found in this group. The parent compound of  
23 glycerophospholipids, phosphatidic acid, is found in small amounts in the majority of natural systems.  
24 A range of polar groups are esterified to the phosphoric acid moiety of these molecules. When a  
25 hydroxyl-containing organic molecule becomes esterified to phosphatidic acid's phosphate group,  
26 phosphatides are formed. Phosphatidylcholine (commonly known as lecithin) and  
27 phosphatidylethanolamine are phosphatides containing choline and ethanolamine, respectively, and are  
28 two of the most common constituents of biological membranes. Glycerol, serine and inositol are some  
29 of the other common head groups found in phosphatides [66].

30 Phospholipids applied topically can generally be considered as safe [67, 68] since they are degraded  
31 within the skin [69]. Results also indicated that they are milder on the skin than unsaturated fatty acids  
32 [70].

33 *In vitro* studies on excised rat skin showed that hydrogenated soya phospholipids (containing  
34 approximately 30% phosphatidylcholine and 70% phosphatidylethanolamine; iodine value  
35 approximately 6%) in aqueous gel form enhanced the penetration of sodium diclofenac as well as the  
36 amount of accumulated diclofenac in the skin tissue. This enhancement was due to accelerated  
37 penetration of diclofenac through the stratum corneum, rather than alteration in the distribution of the  
38 drug. *In vivo* results were consistent with the *in vitro* results, as a higher accumulation of diclofenac in  
39 the tissue gave rise to a higher plasma concentration of diclofenac [71].

1 *In vitro* studies on hairless mice skin indicated that the transdermal permeation of bunazosin  
2 hydrochloride, theophylline and isosorbide dinitrate was enhanced to different degrees when egg  
3 lecithin (1% (w/w)) was dissolved in the vehicle, propylene glycol. This enhancing effect was also  
4 observed with *in vivo* studies in male rabbits where higher plasma levels of bunazosin were obtained  
5 when lecithin was added to propylene glycol at a concentration of 3% (w/w) [72].

6 In another study it was found that the percutaneous penetration of flufenamic acid was enhanced  
7 when dispersed in phosphatidylcholine (from soybean) and even further enhanced in  
8 phosphatidylcholine/glycosylceramide (from soybean) disperse systems. It was, however, found during  
9 the *in vitro* study that the enhancing effect of the phosphatidylcholine-dispersion depended on the  
10 amount of phosphatidylcholine present in the system, as no significant difference among the lipid-free  
11 suspension and the phosphatidylcholine containing dispersions was seen when a concentration of 40  
12  $\mu\text{mol/ml}$  was exceeded. A maximal enhancement for flufenamic acid from the  
13 phosphatidylcholine/glycosylceramide dispersion was observed when the ratio was 9:1. When  
14 phosphatidylcholine-dispersions with 30% propylene glycol and 30% glycerol in the same buffer  
15 solution were prepared, it was found that the penetration of flufenamic acid was significantly and  
16 insignificantly increased, respectively. In contrast, pre-treatment for 12 h with flufenamic acid free  
17 lipid dispersions showed no statistically significant change in the penetration of the drug. It was  
18 concluded that the lipid disperse systems enhanced the penetration of flufenamic acid by two  
19 mechanisms: (1) lipids could alter the permeability of the stratum corneum by having a direct effect  
20 and/or (2) solubility of the drug could be increased [73].

21 The effect of phospholipids on percutaneous absorption of naproxen was investigated. During this  
22 study hydroalcoholic, aqueous and propylene glycol gels were prepared with some formulations  
23 containing levo- $\alpha$ -phosphatidylcholine (EPC, 60% from fresh frozen egg yolk) and levo- $\alpha$ -  
24 phosphatidylcholine (SPC, 60%, from soybean) phospholipids. Franz-type diffusion cells were used  
25 during the permeation studies with female cadaver abdominal skin. It was concluded that the  
26 percutaneous absorption of naproxen was increased when co-solvents such as propylene glycol or  
27 ethanol was included in the formulations containing EPC and SPC; whereas EPC and SPC in aqueous  
28 gels were not able to increase the penetration of naproxen [68].

29 Furthermore, it was found that EPC in the 32% ethanol solution increased naproxen's permeation  
30 compared to the control; whereas in the 8% ethanol solution the permeation of naproxen was decreased  
31 compared to the control [68]. This indicated that the enhancing effect of phospholipids needs the  
32 presence of a certain amount of ethanol. It was thought that ethanol could cause this effect by two  
33 mechanisms: (1) ethanol causes the phospholipids to penetrate into the skin by enhancing the fluidity  
34 of the skin lipid multilayer, and/or (2) ethanol loosens phospholipid vesicles which cause  
35 phospholipids to penetrate into the skin and disrupt the stratum corneum's bilayer [68, 74].

36 *In vitro* studies indicated in general that the more soluble a phospholipid is in propylene glycol, the  
37 higher the percutaneous penetration is of indomethacin. It was found that phospholipids enhanced the  
38 penetration of indomethacin (from propylene glycol solution) in the following order:  
39 phosphatidylglycerol (egg yolk) > phosphatidylethanolamine (egg yolk) > phosphatidylcholine (egg  
40 yolk) > phosphatidylserine (soybean) > phosphatidic acid (egg yolk) > phosphatidylinositol (soy bean)  
41 > control > sphingomyelin (egg yolk) [69]. By using Attenuated Total Reflectance-Fourier Transform  
42 Infrared Spectroscopy (ATR-FTIR), it was found that phospholipids with an unsaturated acyl chain

1 increases lipid fluidity in the stratum corneum, thereby enhancing percutaneous penetration of drugs  
2 such as prednisolone [67].

3 Percutaneous penetration of drugs, such as lipophilic prednisolone, is enhanced by phospholipids  
4 containing an unsaturated acyl chain (e.g. phosphatidylglycerol, phosphatidylcholine and  
5 phosphatidylethanolamine from egg yolk; phosphatidylcholine and phosphatidylglycerol from  
6 soybean) in their hydrophobic groups; whereas phospholipids containing only saturated acyl chains  
7 (e.g. hydrogenated phosphatidylcholine) in their hydrophobic groups are efficient for inhibiting  
8 percutaneous penetration [67]. The same was seen when numerous derivatives of  
9 phosphatidylglycerol, phosphatidylcholine and phosphatidylethanolamine was investigated for their  
10 penetration enhancing effects on indomethacin [70].

11 Yokomizo & Sagitani [70] also determined that phospholipids with a lower transition temperature  
12 ( $T_m$ ) increased the percutaneous penetration of indomethacin. It was thought that this lower value in  
13 transition temperature could cause the phospholipids to be incorporated more easily into the viable  
14 cells via intercellular lipids in the stratum corneum. This will disrupt the lamellar structure and raise  
15 the fluidity of the cell membranes' lipid bilayer, making a lipophilic route for indomethacin to  
16 penetrate through.

#### 17 4.4 Vesicular carriers

18 Numerous authors have described the use of novel vesicles prepared by combining phospholipids  
19 and natural penetration enhancers, such as terpenes. Although it is not the focus of this review, a brief  
20 discussion will be given regarding some classes of lipid vesicles. Liposomes are microscopic vesicles  
21 that consist of aqueous compartments surrounded by membrane-like lipid layers. These lipid layers  
22 consist of amphiphilic phospholipids with a hydrophilic head and a lipophilic tail [1]. Different  
23 penetration enhancers (including cineole) were evaluated for their ability to produce elastic vesicles  
24 with soy lecithin and their subsequent effect on the *in vitro* transdermal delivery of minoxidil [75]. No  
25 permeation of minoxidil through the whole skin was observed for both the classic/control liposomes  
26 (soy lecithin and dicetylphosphate) and the vesicles containing penetration enhancers. However, the  
27 skin deposition of minoxidil was improved by the vesicles containing penetration enhancers when  
28 compared to classic liposomes and ethanolic solutions of the penetration enhancers, thus improving  
29 cutaneous drug bioavailability[75]. Two suggested mechanisms by which deformable vesicles can  
30 deliver drugs is by acting as drug carriers (into stratum corneum) or as penetration enhancers  
31 (modifying intercellular lipid bilayers) (Mura *et al.*, 2009:77).

32 Invasomes investigated as penetration enhancers were composed of soybean phosphatidylcholine,  
33 ethanol and a mixture of terpenes (cineole, citral and *d*-limonene). It was found that invasomes  
34 containing 1% of the terpene mixture effectively delivered the highly hydrophobic drug, temoporfin,  
35 into the stratum corneum and the deeper layers of the skin when compared to liposomes containing  
36 3,3% ethanol or liposomes without ethanol [76].

37 Novel vesicular carrier systems consisting of phospholipids, water and high concentrations of  
38 ethanol are known as ethosomes. Ethosomes were found to enhance the delivery of drugs minoxidil  
39 and testosterone in terms of both the flux as well as drug concentration in the skin when compared to  
40 the control systems [77].

## 1 5 Polysaccharides

2 Carbohydrates are generally the most abundant class of organic molecules found in nature and can  
3 be classified into three groups, one of which is polysaccharides. Polysaccharides are polymers of  
4 simple sugars and their derivatives can be branched or linear and may possibly consist of hundreds or  
5 thousands of monosaccharide units [66].

### 6 5.1 Chitosan and derivatives

7 Chitosan is a cationic polysaccharide obtained by the deacetylation of chitin, which occurs naturally  
8 in the exoskeletons of marine organisms such as crab and shrimp [78, 79].

9 Chitosan has poor solubility at physiological pH values (pH above 6.5), while its derivatives such as  
10 N-trimethyl chitosan and mono-N-carboxymethyl chitosan, have improved solubility over a wide pH  
11 range. A study was performed wherein two N-trimethyl chitosans (TMC) with different degrees of  
12 quaternization (DQ of 38.8% and 67.2%) was synthesized and will be indicated as TMC40 and  
13 TMC60 respectively. *In vitro* as well as *in vivo* permeation studies on full-thickness mice skin and in  
14 rabbits, respectively, were conducted by applying testosterone gel formulations. During both *in vitro*  
15 and *in vivo* studies, gels containing 5% TMC40 and TMC60 both increased the transdermal absorption  
16 of testosterone noticeably when compared to the control without enhancer, although TMC60 proved to  
17 be more significant than TMC40 at the same concentration. TMC40 showed, however, no significant  
18 difference compared to testosterone gels containing 2% Azone<sup>®</sup>. Therefore, the results proposed that  
19 the enhancing effect of TMCs increases along with an increase of DQ [80].

20 Chitosan appears to interact with negative charges in the skin to improve drug (in this case  
21 doxorubicin) diffusion into the deeper layers of the skin [81]. Other studies were also performed to  
22 investigate the mechanisms by which chitosan and its derivatives enhance transdermal penetration  
23 [76]. With ATR-FTIR spectroscopy the transformation of the secondary structure of keratin in the  
24 stratum corneum (mice skin) after treatment with chitosan, N-trimethyl chitosan and mono-N-  
25 carboxymethyl chitosan was investigated. This loosens the accumulative structure of keratin leading  
26 to a larger degree of freedom for carbon movement to improve transdermal drug permeation [79, 80].

27 It was found that different molecular weights of N-arginine chitosan derivatives with different  
28 degrees of substitution have the capability to enhance the transdermal delivery rate of adefovir across  
29 abdominal mice skin. N-arginine chitosan derivatives were also found to be 1.83, 2.22, 2.45 times  
30 more effective as percutaneous transport enhancer than Azone<sup>®</sup>, eucalyptus and peppermint oil,  
31 respectively [82].

### 32 5.2 Aloe vera gel/juice

33 *Aloe vera* is a member of the Asphodelaceae family with a long history as traditional folk remedy  
34 and is most commonly used to treat conditions such as constipation, arthritis, blood pressure problems,  
35 burns, diabetes, eczema, psoriasis and skin cancer [83-85]. Polysaccharides and lectins present in the  
36 inner pulp or gel of the leaves are considered to be the most important components [84].

37 The *in vitro* skin permeation enhancement potential of *A. vera* leaf gel extract, using porcine ear  
38 skin membranes, has been studied by Cole & Heard [86]. A series of drugs with different lipophilic

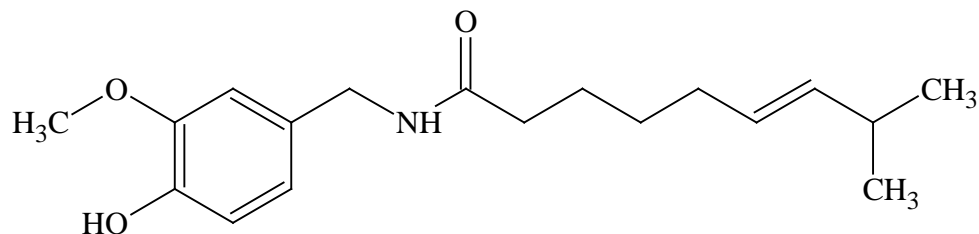
1 values and molecular weights were used which included caffeine, colchicine, mefenamic acid,  
2 oxybutynin and quinine. Saturated solutions of these compounds were prepared in deionized water and  
3 *A. vera* juice (“standard strength”) at 32 °C in order to test the compounds’ solubility in both and to  
4 determine their transport across skin in Franz diffusion cells [86]. The *in vitro* studies showed that *A.*  
5 *vera* has drug permeation enhancement properties across the skin. Physiochemical properties such as  
6 the calculated octanol-water partition coefficient/drug lipophilicity and molecular weight of the model  
7 drug compounds were investigated and they were found to influence the enhancement properties of the  
8 *A. vera* material. In addition, it was found that a significant proportion of *A. vera* constituents  
9 permeated the skin together with the model drug compound [86].

10 Interestingly, *A. vera* gel had a higher permeation enhancement effect on drugs with a higher  
11 molecular weight. This was explained by the fact that a drug with a larger molecular weight effectively  
12 blocks the permeation routes allowing increased possibility for the drug to interact with the enhancing  
13 factor and complex with it prior to being transported across the skin. It was further found that “double  
14 strength” *A. vera* at a concentration of 3% (w/v) enhanced the permeation of quinine significantly  
15 higher when compared to the “standard” strength [86].

16 Contrasting results were found with ketoprofen as the model drug, when skin was pre-treated with  
17 *Aloe vera* juice. Pig ear skin incorporated into Franz-type diffusion cells was pre-treated (1 h) with  
18 either of the following: commercial *A. vera* juice, commercial *A. vera* juice followed by massaging,  
19 boiled and cooled *A. vera* juice, deionized water as negative control and tea tree oil as the positive  
20 control. The cells were then dosed with 500 µl of a saturated solution of ketoprofen in PEG-400  
21 (polyethylene glycol). It was found that the difference between the pre-treatment with either of *A. vera*  
22 juice, massaging of *A. vera* juice or boiled *A. vera* juice was statistically insignificant compared to  
23 water [87]. The article published by Cole & Heard [86] suggested that solute drugs investigated in their  
24 study complexed with the enhancing factor before being transported across the skin; however in the  
25 work done by Ballam & Heard [87] ketoprofen could not interact with the *A. vera* phytochemicals in  
26 the same manner (not used ‘within-vehicle’). It was concluded that due to the constituents of *A. vera*  
27 being dependable on a wide range of factors, such as climate, location and soil, *A. vera* from other  
28 sources may give rise to different results [87].

1 **6 Miscellaneous**

## 2 6.1 Capsaicin

3 **Figure 9.** Chemical structure of capsaicin

10 Capsaicin (*trans*-8-methyl-N-vinilyl-6-nonenamide) (Figure 9) is an alkaloid derived from hot chili  
11 peppers, belonging to the genus *Capsicum* of the Solanaceae family [88, 89]. The chemical structure of  
12 capsaicin has some similarities to the structure of Azone<sup>®</sup>. Both contain a ring at one end of a long  
13 alkyl chain, although their partition behavior is different with a log P value of 3.31 and 7.82 for  
14 capsaicin and Azone<sup>®</sup>, respectively. Capsaicin is therefore probably much better absorbed  
15 percutaneously than Azone<sup>®</sup> [90]. The penetration enhancing effects of capsaicin on naproxen was  
16 investigated with *in vitro* experiments employing full-thickness, female human skin and an *ex vivo*  
17 perfused rabbit ear model. Skin samples were treated with 50  $\mu\text{l}/\text{cm}^2$  of capsaicin in ethanol for 2 h  
18 prior to the diffusion studies, then left unoccluded so the ethanol could evaporate. It was found that  
19 capsaicin enhanced the permeation of naproxen through full-thickness skin approximately 2-fold.  
20 When comparing the fluxes of naproxen obtained with the *ex vivo* perfused rabbit ear model, capsaicin  
21 had an enhancement ratio of 3.8 when compared to the control. It was also determined that the fluxes  
22 of naproxen were lower than those found in human tissue, although the effect is of a comparable  
23 magnitude [90].

24 After microscopical evaluation of the skin, no overall changes were observed in the structural  
25 features of the stratum corneum with little evidence of skin thickening. The authors therefore thought  
26 the enhancement effect of capsaicin could not be attributed to structural damage to the outer layers of  
27 the skin. It is possible that capsaicin reduces the diffusional resistance of the intercellular domains by  
28 inserting itself into the lipid bilayers within the intercellular channels thereby disrupting their stacking.  
29 Capsaicin also lowers substance P [89], hence it was suggested that topical analgesic formulations can  
30 be created in combination with naproxen where the capsaicin will also act as an enhancer for naproxen  
31 [90].

## 32 6.2 Vitamin E

33 Research showed that vitamin E ( $\alpha$ -tocopherol) enhanced the permeability coefficient of  
34 radiolabeled hydrocortisone with an average enhancement factor of 1.81 through excised human  
35 cadaver skin. In addition it was found that there was a reduction of lag time in skin samples treated  
36 with vitamin E. This moderate improvement in the permeability of the stratum corneum can be  
37 attributed to the restricted insertion of vitamin E in the ceramide-rich bilayer structure. Therefore, the

1 permeability is affected due to the alteration of the membrane characteristics which is assumingly due  
2 to the disordering of the gel phase lipids [91].

### 3 7 Conclusion

4 The fact that the transdermal drug delivery route offers so many advantages over oral administration  
5 of drugs has led to vast research for ways to overcome the barrier function of the skin. One of the  
6 methods includes the incorporation of skin penetration enhancers into drug formulations.  
7 Unfortunately not all skin penetration enhancers are safe; therefore natural penetration enhancers can  
8 provide a safer means to deliver drugs to their target areas. The goal of this review article was to  
9 explore and investigate research done on natural penetration enhancers, ranging from plant to animal  
10 origin. It was seen that the effectiveness of the enhancers depends not only on its concentration in the  
11 formulation, but also on the physico-chemical characteristics of the drug to be transported through/into  
12 the skin layers. It can therefore be concluded that natural penetration enhancers play a major role in  
13 developing effective pharmaceutical products and is well worth investigating.

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